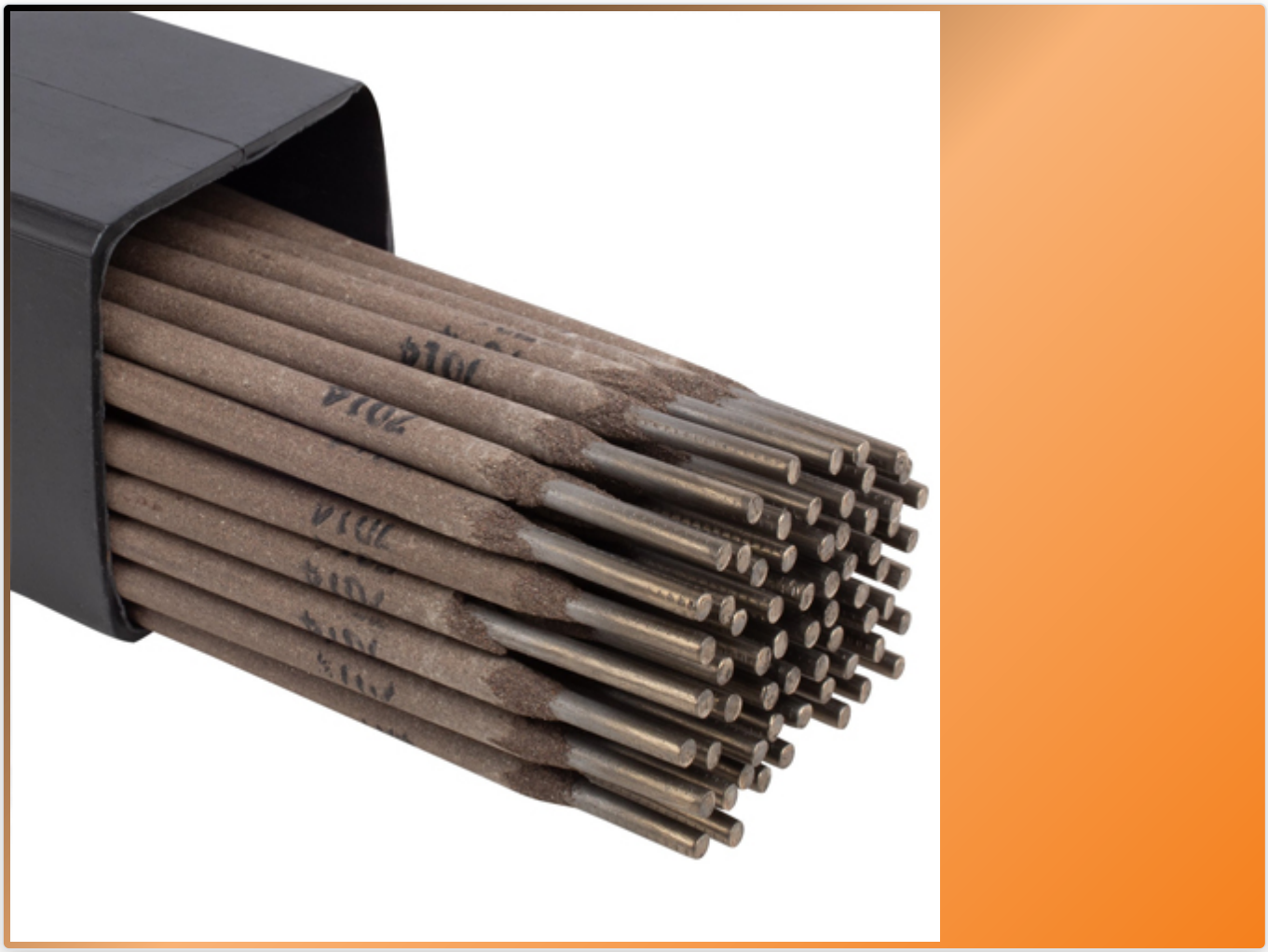
Metals And Welding Specialities presents the **E8018-B8 Welding Electrodes**, engineered for high performance in demanding environments. This electrode corresponds to UNS S50500 and is commonly used with ASTM Grade 9 (ASTM A387, A335, A213 T9, P9, etc.) and universal standard AWS A5.5 / ASME SFA 5.5. The E8018-B8 alloy is also known in industry as “9Cr-1Mo low hydrogen electrode,” and sometimes marketed under trade names such as BOHLER FOX CM 9 KB or Oxford Alloy 8018-B8.



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Metals And Welding Specialities' **E8018-B8 coated electrodes** use a low-hydrogen, iron-powder coating formulation that minimizes moisture absorption and hydrogen embrittlement. The weld metal typically achieves ~8.6 % chromium and ~1.0 % molybdenum, with carbon held near 0.07 %. The weld deposit exhibits excellent tensile strength, good ductility (elongation ~22 %), and acceptable impact toughness after proper heat treatment.

E8018-B8 Welding Electrodes, E8018-B8 Welding Electrodes Manufacturers, E8018-B8 Welding Electrodes Suppliers, E8018-B8 Welding Electrodes Stockists, E8018-B8 Welding Electrodes Exporters

In application, Metals And Welding Specialities' electrodes are ideal for welding 9Cr-1Mo creep resisting steels used in boilers, superheater tubing, pressure vessels, petrochemical piping, and power plant components. Many base metals joined by E8018-B8 include ASTM A213 T9, ASTM A335 P9, ASTM A387 Grade 9, ASTM A217 C12, A336 F9, and A426 CP9. Because of its low hydrogen content (less than 4 ml/100 g weld metal), this electrode helps guard against hydrogen cracking and reduces porosity in critical welds.
During welding, users should maintain a short arc length, preheat the base metal when necessary (especially in thick or hardenable sections), and optionally perform post-weld heat treatment to relieve residual stresses and optimize creep resistance. The recommended current types are DCEP (DC electrode positive) or AC, depending on electrode coating and polarity design.

E8018-B8 Welding Electrodes in India, E8018-B8 Welding Electrodes Manufacturers in India, E8018-B8 Welding Electrodes Suppliers in India, E8018-B8 Welding Electrodes Stockists in India, E8018-B8 Welding Electrodes Exporters in India

Typical diameters offered by Metals And Welding Specialities include $^{3}/_{32}$", $^{1}/_{8}$", $^{5}/_{32}$", and $^{3}/_{16}$" in sealed packaging to preserve electrode integrity. These electrodes are stored in moisture-controlled ovens and, if exposed, may be reconditioned by baking at recommended temperatures to restore low hydrogen levels.
In comparative terms, E8018-B8 offers improved arc striking, better deposition rates, and superior creep performance compared to lower chromium electrodes like E8018-B2 or E8018-G. For example, E8018-B2 (for ~1.25 % Cr, 0.5 % Mo steels) cannot sustain the higher service temperature and stress environments where 9Cr-1Mo steels are needed. When customers

search for similar welding electrodes, common keyphrases often include “E8018 B8 welding rod,” “9Cr-1Mo electrode,” “E 8018-B8 low hydrogen,” “ASTM A387 Grade 9 welding electrode,” “UNS S50500 welding rod,” “high chromium molybdenum electrode,” “creep resistant alloy electrode,” “boiler tube welding electrode,” “E8018-B8 vs E8018-B6,” “E9018-B3 high temperature electrode,” and “CrMo welding electrode for power plants.”

At Metals And Welding Specialities, we ensure every batch of **E8018-B8 coated electrodes** undergoes rigorous quality control, fabrication traceability, and conformance to AWS A5.5 / ASME SFA 5.5. Our expertise in supplying these electrodes positions us as a preferred stockist and exporter in the oil, gas, power, and refinery sectors across India and beyond. Choose Metals And Welding Specialities for reliable weld performance in extreme service conditions.

## Specification E8018-B8 Welding Electrodes

| | |
|---|---|
| **Classification** | **AWS A5.5, E8018-B8** |
| **Form** | Welding Electrode, Welding Rods |
| **Type Of Current** | Direct Current Electrode Positive (DCEP) |
| **Diameters** | 3/32”, 1/8”, 5/32”, 3/16” or 2.5mm, Ø 3.2mm, Ø 4.0mm, Ø 5.0mm |
| **Size** | 2.0mm ∞ 5.0mm |
| **AC/DC+** | 50-80, 80-110, 100-135, 140-180 |
| **Welding Positions** | All positions 5/32” & 3/16” recommended for use in flat & horizontal positions only (F, V, OH, H) |
| **AWS E8018-B8 Coated Electrodes Application & uses** | Petroleum<br>Chemical plant<br>Power sector<br>Gas Industry<br>Hardware tools<br>Metallurgy<br>Machinery<br>Construction<br>Shipbuilding |

## Equivalent Grade Of AWS ENiCrMo-4 Welding Electrodes

| Class | UNS | Oxford Alloys | BOHLER |
|---|---|---|---|
| **E8018-B8** | W50418 | Alloy 8018-B8 | BOHLER FOX CM 9 KB |

## E8018-B8 Welding Electrodes Chemical Composition

| | Carbon (C) | Chromium (Cr) | Manganese (Mn) | Molybdenum (Mo) | Nickel (Ni) | Phosphorus (P) | Silicon (Si) | Sulfur (S) |
|---|---|---|---|---|---|---|---|---|
| **AWS Spec** | 0.05-0.10 | 8.00-10.50 | 1.00 | 0.85-1.20 | 0.40 | 0.03 | 0.90 | 0.03 |
| **Weld Metal Analysis (%)** | 0.07 | 9.07 | 0.75 | 0.88 | 0.08 | 0.013 | 0.54 | 0.007 |

## E8018-B8 Welding Electrodes Parameters

| | AWS Spec (min) | SR 1 HR. @ 1375°F |
|---|---|---|
| Ultimate Tensile Strength | 80,000 psi (550 MPa) | 96,000 psi (663 MPa) |
| Yield Strength | 67,000 psi (460 MPa) | 76,000 psi (525 MPa) |
| Percent Elongation in 2” | 19% | 25% |

## People Also Searched

AWS E8018-B8, E8018-B8 welding electrode, UNS K90941, ASTM A335 Grade P91, ASTM A335 P91 electrode, E8018-B8 electrode supplier, low hydrogen electrode E8018-B8, alloy steel welding electrodes, E8018-B8 electrode chemical composition, creep resistant welding electrode, high temperature welding electrode, E8018-B8 welding rod, P91 welding electrode, UNS K90941 welding rod, boiler welding electrode, E8018-B8 electrode mechanical properties, AWS A5.5 E8018-B8, Cr-Mo welding electrode, E8018-B8 electrode hardness, pressure vessel welding electrode, heat exchanger electrode, superheater welding rod, E8018-B8 electrode tensile strength, petrochemical welding electrode, E8018-B8 hydrogen controlled electrode, 5Cr-0.5Mo welding rod, ASTM A213 T91 electrode, E8018-B8 electrode applications, UNS K90941 consumables, E8018-B8 electrode price, E8018-B8 electrode distributor, power plant electrode, refinery electrode, E8018-B8 electrode stockist, Metals And Welding Specialities E8018-B8, E8018-B8 electrode standard, E8018-B8 electrode uses.